

FIGURE 1

FIGURE 2

TYPICAL BLOCK-COPOLYMER PROCESS CONFIGURATION

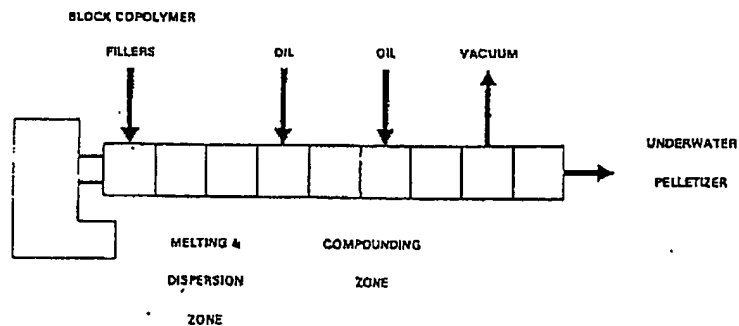


FIGURE 3

TYPICAL TPU PROCESS CONFIGURATION

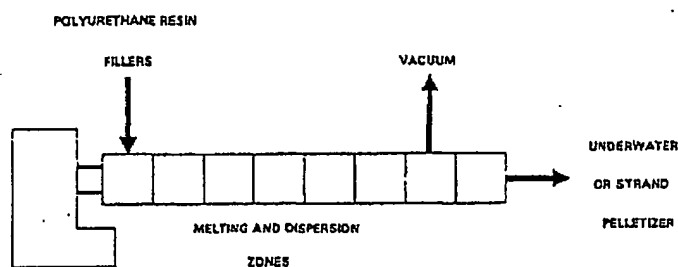


FIGURE 4

TYPICAL TPO PROCESS CONFIGURATION

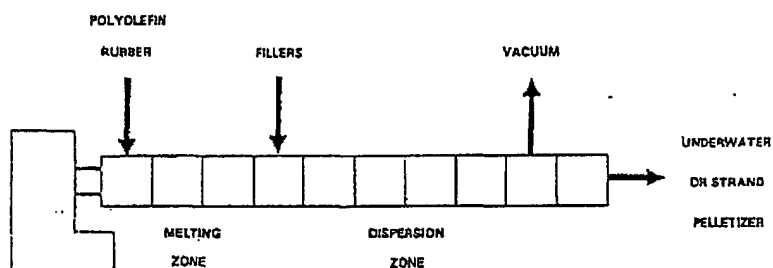


FIGURE 5

TYPICAL TPV PROCESS CONFIGURATION

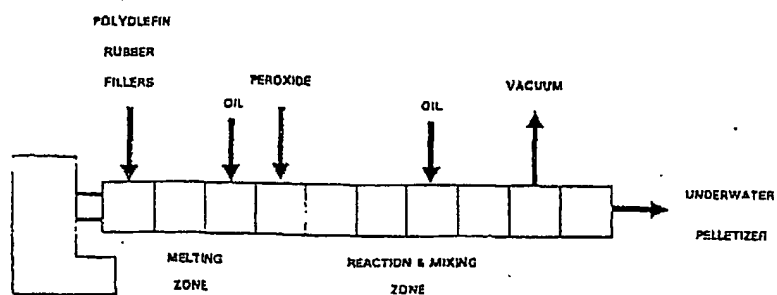
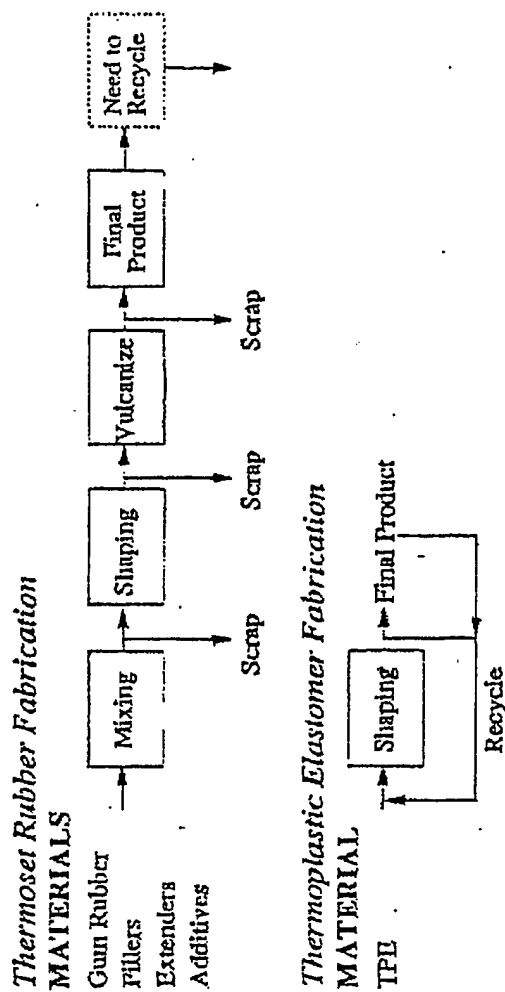
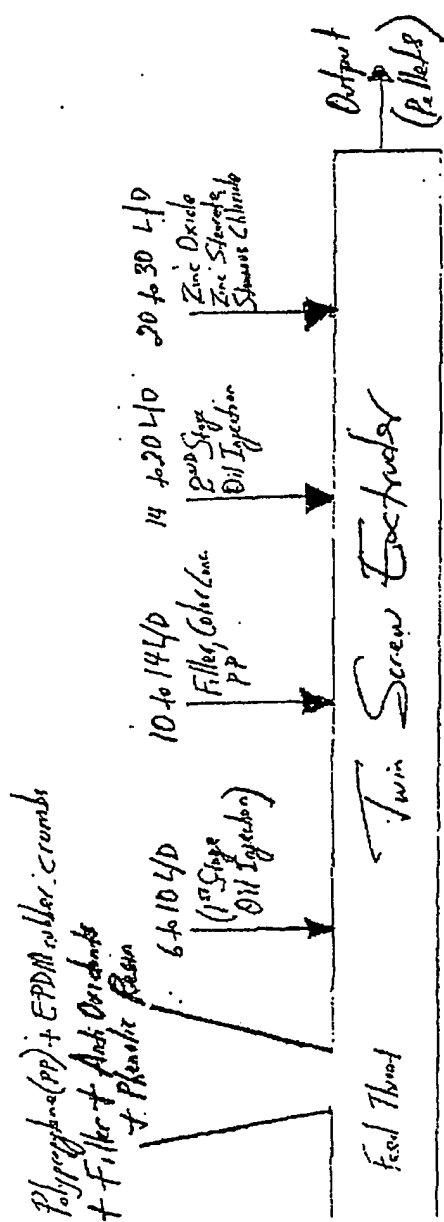


FIGURE 6

TPE VERSUS THERMOSET RUBBER PROCESSING





Notes

- Extruder L/D range: 36 min, 56 max
- R P M range: 500 rpm to 1200 rpm

FIGURE 7